

EPOFLOOR

HIGH-BUILD EPOXY COATING

EPOFLOOR is a two component epoxy polyamine coating which is a 100% solids system. **EPOFLOOR** is a high-build, wear-resistant coating that provides protection against chemical attack. **EPOFLOOR** provides a semi-gloss finish.

PRIMARY APPLICATION

- Warehouse floors
- Auto/truck repair
- Chemical plants
- Terminals
- Fabrication facilities
- Manufacturing plants
- Showrooms

FEATURES / BENEFITS

- Provides excellent wear under heavy traffic
- Excellent resistance to a variety of chemicals
- Hardens to semi-gloss finish
- Easy to apply with standard equipment
- Can be applied as a non-slip floor finish
- Available in a range of colors
- Free of solvent for low-odor and safe application.

PACKAGING

EPOFLOOR is an epoxy system utilizes a 4:1 ratio by volume 4 part of A that are mixed with 1 part of B. The units are proportioned and packaged in 10 liter kits.

COVERAGE

Coverage rate is 2.5 - 3.1 m²/liter at 330 microns dry thickness. Thickness may be increased up to 500 microns, if desired. Greater thickness can be achieved by broadcasting silica sand as a filler. The concrete surface texture greatly affects coverage rates and final appearance. Additionally, introduced silica sand for slip resistance will reduce coverage rates.

TECHNICAL INFORMATION

Typical Engineering Data

The following results were developed under laboratory conditions by using part A & part B at 4:1.

Suitable for wheel traffic@48 hours
Dry to touch (at 21°C)6 hours
Pot Life (at 21°C)20 to 30 minutes
Dry film thickness @ 3 m²/ltr.330 microns

Shelf life.....1 year
Abrasion resistanceexcellent
Total solids content100%

CHEMICAL RESISTANCE

Acetic Acid, 5%good
Alkaliesexcellent
Ammoniaexcellent
Battery Acidexcellent
Bleachexcellent
Brake fluidgood
Ethanolgood
Ethylene Glycolexcellent
Gasolineexcellent
Hydrochloride Acid, 10%good
MEKpoor
Methylene Chloridepoor
MIBKpoor
Nitric Acid, 5%poor
Oilexcellent
Salt waterexcellent
Skydrolgood
Toluenegood
Urineexcellent
Xyleneexcellent

NOTE: Where chemical resistance is rated as poor, check with CMCI Technical Department for Possible Top Coats or alternatives with better chemical resistance.

RATINGS - Poor - affected within 24 hours; Good - no effect for 24 hours; Excellent - no effect after 2 weeks.

DIRECTION FOR USE

Surface Preparation - New concrete must be a minimum of 28 days old and possess an open surface texture with all curing compounds and sealers removed. The moisture content shall be checked before application of the coating.

The concrete must be clean and sound. All oil, debris, dirt, paints and unsound concrete be prepared mechanically using sandblast, shotblast or scarifier which will give an open surface profile with the cement past removed from the surface. The Above surface preparation is that recommended by CMCI. Acid etching is acceptable only when mechanical preparation is impractical. It is recommended that only contractors experienced in the acid etching process use this means of surface preparation. The salt of the reaction must be thoroughly

“High Quality Construction Chemicals”

CONSTRUCTION MATERIAL CHEMICAL INDUSTRIES

P.O. Box 7137, Dammam 31462, Saudi Arabia, Tel: 00966-13-8471450; Fax: 00966-13-8471575

Email: tech@cmci-sa.com, Web: www.cmci-sa.com

pressure washed away. Allow the concrete to completely dry.

Note: Even with proper procedures, an acid etched surface may not produce as strong a bond as produced by other preparation methods. Also acid etching will not remove oil, grease, sealers and other materials that will interfere with the bond on the surface of the concrete.

Priming - Concrete surface must be primed with POXEECOTE LS of the same color and allowed to dry.

Joint and Edges - If the floor is subject to wheel traffic the edges of the floor area should be sawcut (6 mm) deep to provide a locked in edge. Moving joints as in the case of expansion joints should be brought up through the coating. All cracks over 0.3 mm wide should be filled. Use a 100% solids epoxy such as CEMTEC EPOMORT 100 to fill wide cracks, joints and keyed edges.

Mixing - All materials should be kept within a temperature range of 16°C - 32°C. Mix parts A and B (resin & hardener) separately for one minute using a drill and mixing prop, for ease of mixing, add the part B to the part A (not reverse) and mix thoroughly for 2 -3 minutes. The epoxy must be well mixed to ensure proper chemical reaction. After mixing, place immediately.

Placement - This product may be applied by squeegee, roller or industrial sprayer. After application, it is suggested the coating be back rolled to reduce surface imperfections and improve bond.

CLEAN-UP

Clean tools and equipment with solvent such as CEMTEC SOLVENT, xylene, xylol, toluene or MEK. Do not allow the epoxy to harden on equipment.

SHELF LIFE:

One year in unopened container.

PRECAUTIONS / LIMITATIONS

- Avoid application at air and floor temperatures below 10°C
- Bring materials as close to 21°C as possible.

- Store in room temperature environment 24 hours prior to use.
- Epoxy components may cause irritation. Avoid contact with eyes and skin.

QUALITY STATEMENT

CMCI manufacture its products at their manufacturing facility in Saudi Arabia as per the Quality Procedures certified to conform with Quality Management System described in ISO 9000 series

CMCI provides a comprehensive technical support system for its full range of high performance construction products. CMCI also offers full technical field support to consultants, Architects, Contractors, applicators and End Users

The Technical Specification information and recommendation given are based on the current technical knowledge and the user or his representative is recommended to check the suitability of the product. CMCI reserves the right to amend the technical characteristic of the product as part of ongoing research and development. As the work execution is beyond the direct and continuous control of CMCI no guaranty and or responsibility is assumed on the performance of work completion executed with use of our products.